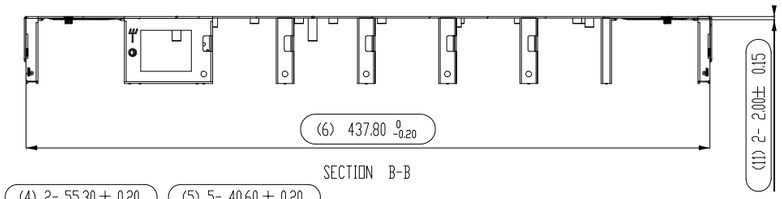
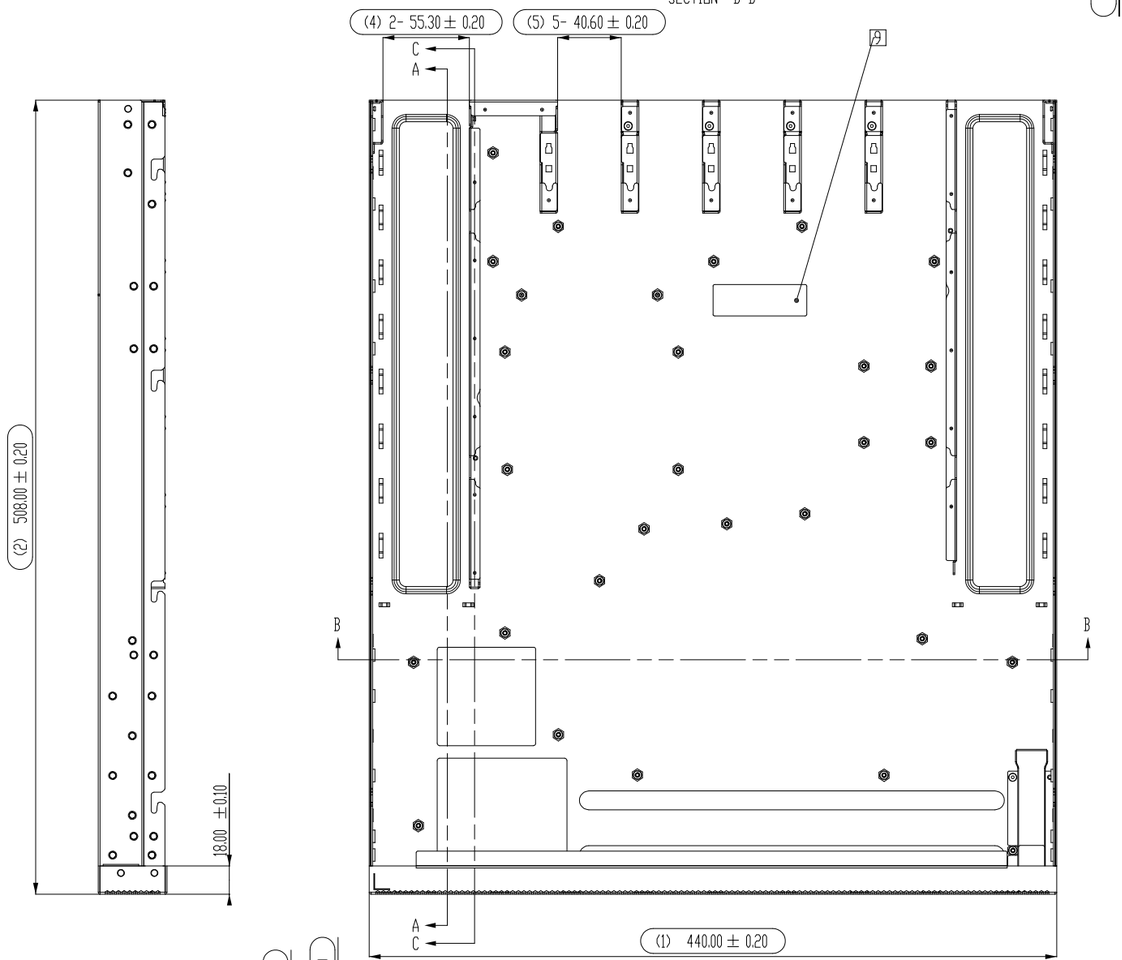
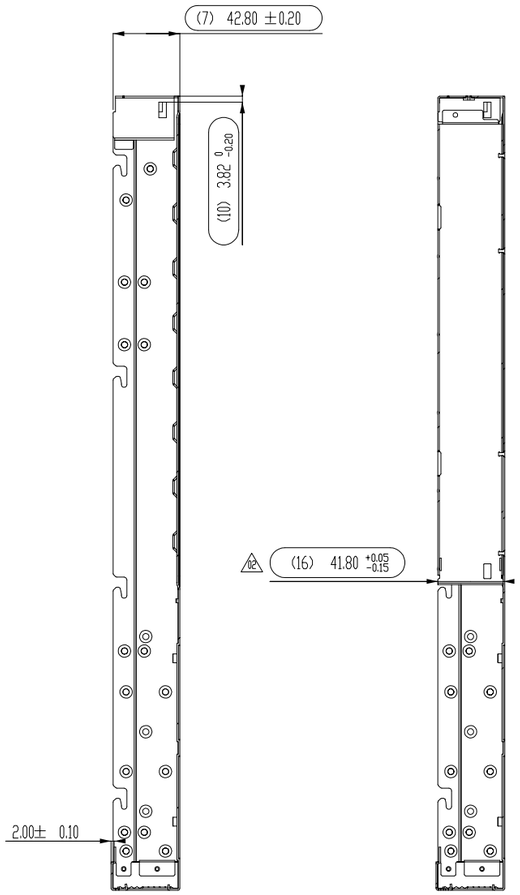
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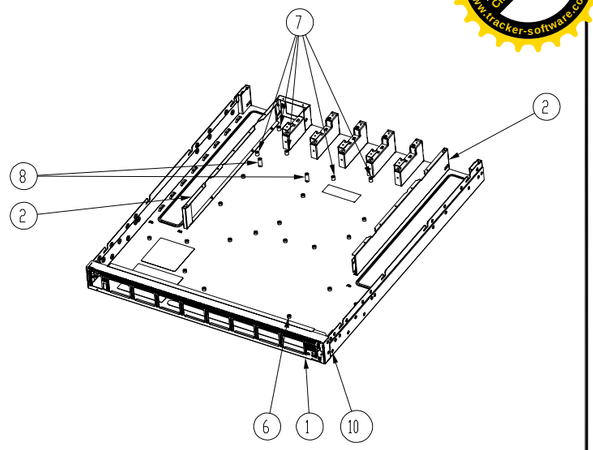
SECTION B-B

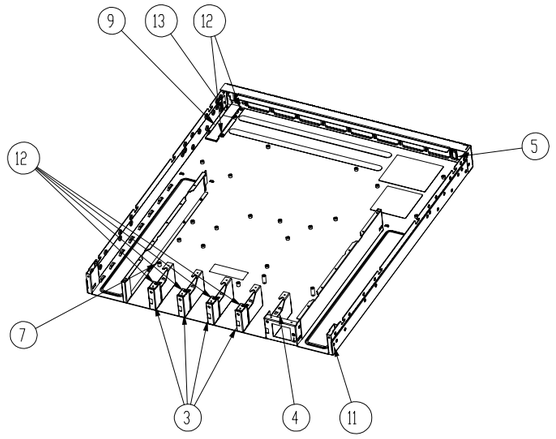




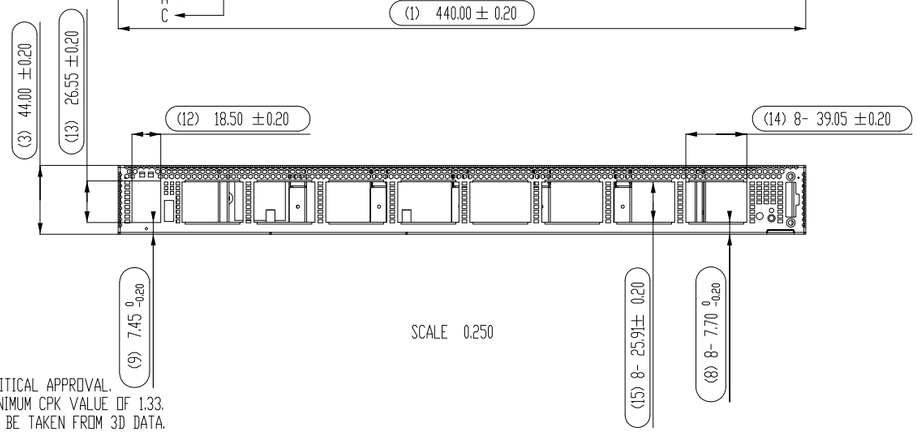
SECTION A-A

SECTION C-C





SCALE 0.100



SCALE 0.250

NOTES:
1. ALL DIMENSIONS SHOWN IN MILLIMETERS.
2. DIMENSIONS (1)~(16) ARE IQC CHECKPOINT.
3. ALL DIMENSIONS MUST BE MEASURED FOR FIRST ARITICAL APPROVAL.
4. ALL CRITICAL DIMENSIONS SHOWN MUST MEET A MINIMUM CPK VALUE OF 1.33.
5. ALL NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
6. THE DIMENSIONS NEED TO FOLLOW STANDARD DRAWING TOLERANCES TABLE AS BELOW UNLESS OTHERWISE STATED.
7. ALL PARTS MUST BE RoHS COMPLIANT.
8. PUNCH DIRECTION SHOWN.
9. BARCODE LABEL LOCATION SHOWN.
10. ALL PARTS TO ABIDE TO FB COSMETIC AND INSPECTION GUIDELINES.
11. PLEASE REFER TO THE DRAWING WHICH DEFINE SOME SHEARED EDGES NEED TO BE COATED SILVER PEN, UNCOATED AREAS MAY HAVE THE POSSIBILITY OF RUSTING.
12. SILVER PEN TYPE: UNIPAINT PX-20 SILVER #63614 MEDIUM LINE OR ZEBRA #200M SILVER MEDIUM POINT.

ITEMS	Q'Y	DESCRIPTION	SUPPLIER
1	1	IRON BASE,SGCC 1.0T	TIMSON
2	2	IRON BASE-PSU-DIVIDE,SGCC 1.0T	TIMSON
3	4	IRON BASE-FAN-DIVIDE-1,SGCC 1.0T	TIMSON
4	1	IRON BASE-FAN-DIVIDE-2,SGCC 1.0T	TIMSON
5	1	GASKET,07EVA096010018-E	TIMSON
6	21	STANDOFF,SD,STEEL,M3,H4.5mm,ZI	TIMSON
7	6	STANDOFF,BSD,STEEL,M3,H6.85mm,ZI	TIMSON
8	2	STANDOFF,BSD,STEEL,M2.5,H15.6mm,ZI	TIMSON
9	1	IRON BASE-PULL-TAB-BRACKET,SGCC 0.6T	TIMSON
10	43	NUT,05-S-M4-0-ZI-E	TIMSON
11	28	RIVET,05-AE-4.7D-6-ZI-E	TIMSON
12	6	RIVET,05-RI-5D-2.9-ZI-E	TIMSON
13	1	INSULATOR,SABIC FR1 T=0.254mm UL94-V0,ADHESIVE:SONY G4000	SABIC

Reason			ZONE	DESCRIPTION
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released,or disclosed without expressed written permission.	12	ADD ONE CRITICAL DIMENSION INTO IQC CHECKPOINT AND ADD PUNCH CUT DIRECTION		
	10	ADD SILVER PEN AREA DEFINITION		
	,	,		
	,	,		
	,	,		

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5
	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
ROUGHNESS	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

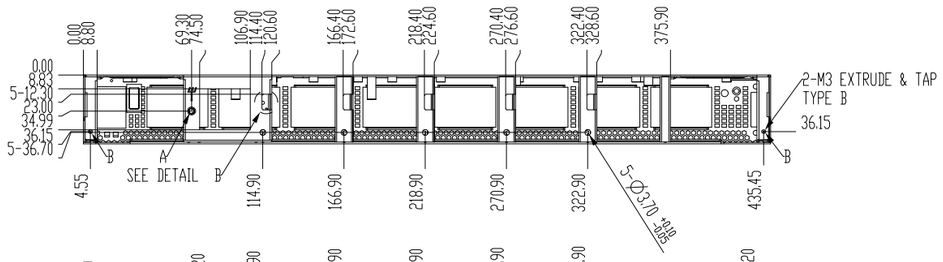
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PRINTING COLOR: BLACK

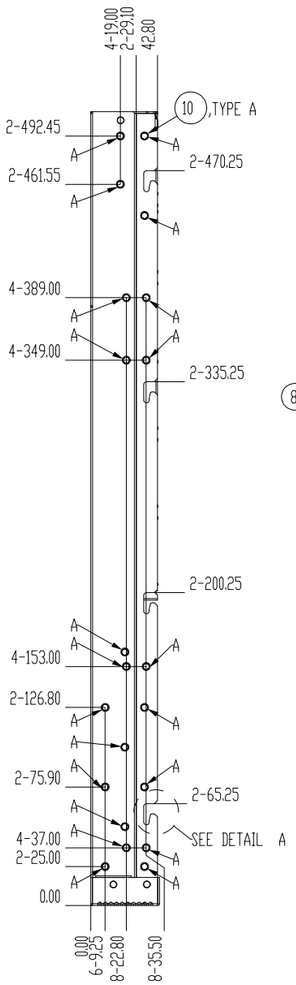
PART NO. 123100000839A
SCALE 1/1
UNIT MM ~~(IN)~~
DESIGN Curtis 20-JUN-16
MATERIAL SGCC T=1.0mm

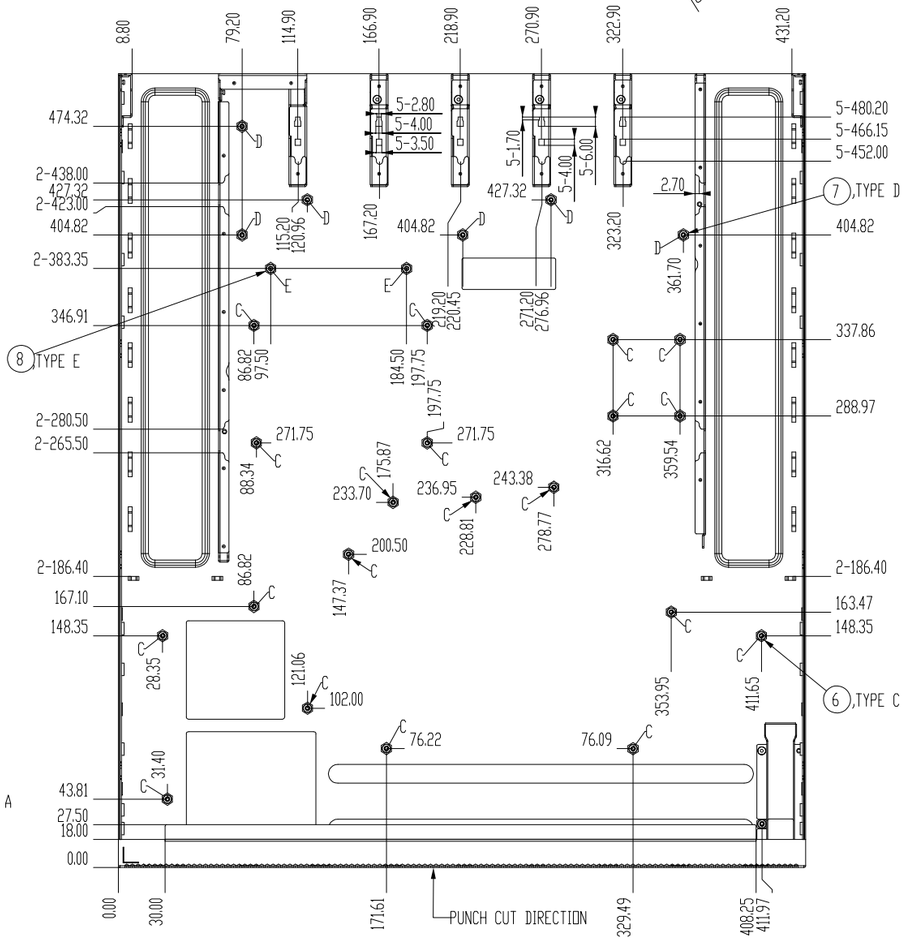
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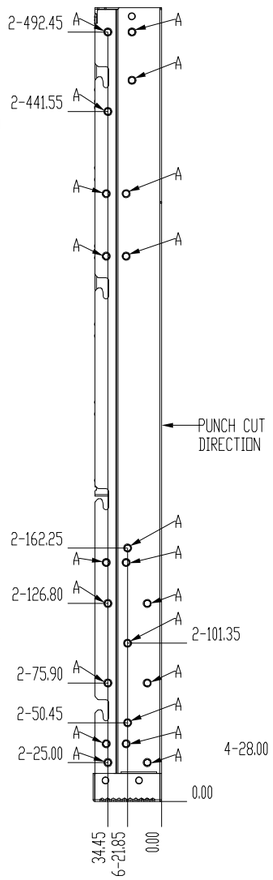
DWG. TITLE. IRON BASE ES7632BT-0415-168FB
SHEET 1/7
REV. 03
SIZE A3

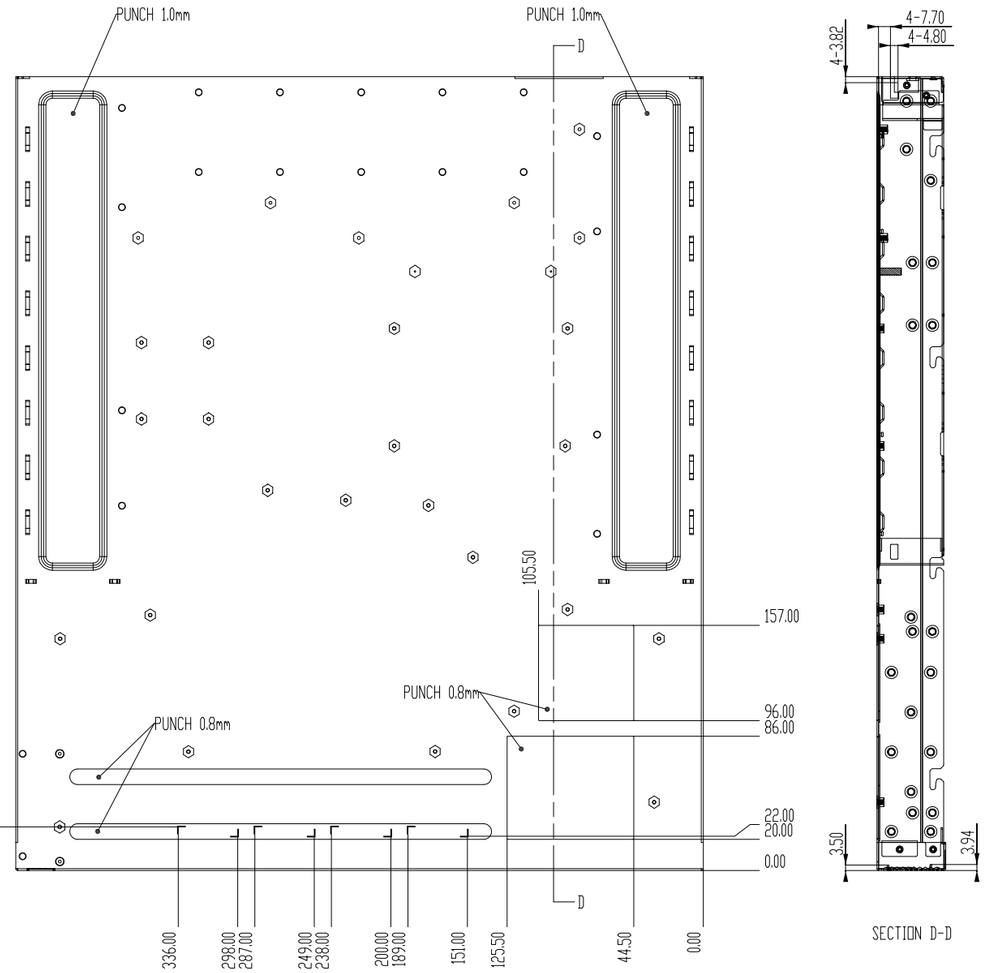
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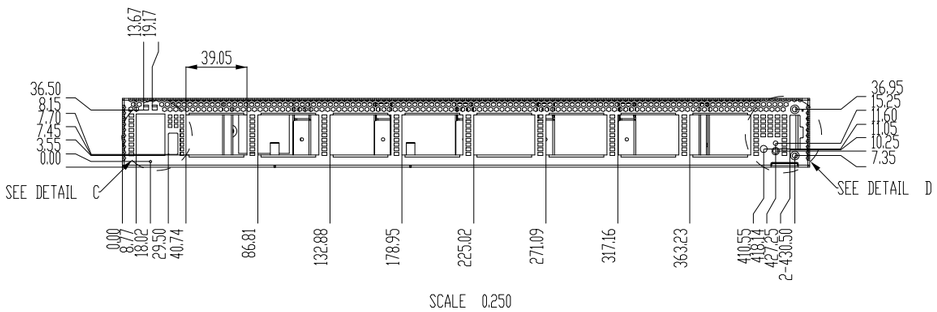




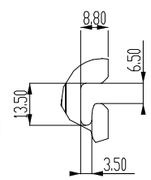




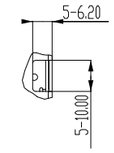




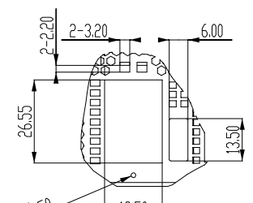
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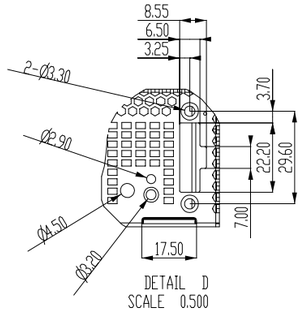
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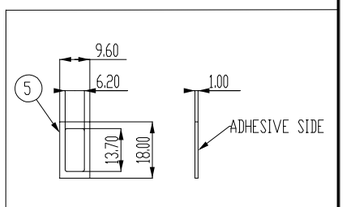
DETAIL B
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DETAIL C
SCALE 0.500



DETAIL D
SCALE 0.500



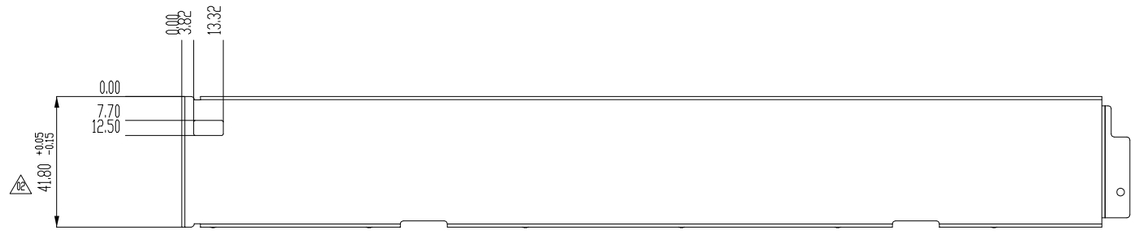
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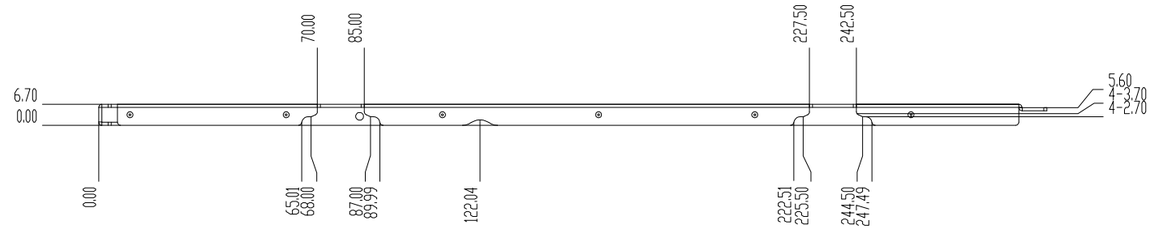
Reason			UNSPECIFIED TOL'S (+/-0.2mm)							FINISH. COATING: NO PRINTING COLOR: BLACK		
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	.	.	ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5		DESIGN Curtis	20-JUN-16
	.	.		16------63	0.05	0.15	0.2	0.3	0.3	0.8	MATERIAL SGCC T=1.0mm		
	.	.		63------250	0.05	0.2	0.25	0.4	0.5	1.2			
	.	.		250------500	0.1	0.25	0.3	0.6	0.8	1.8			
	.	.		500------1000		0.3	0.5	0.8	1.2	3.0			
ZONE	DESCRIPTION												

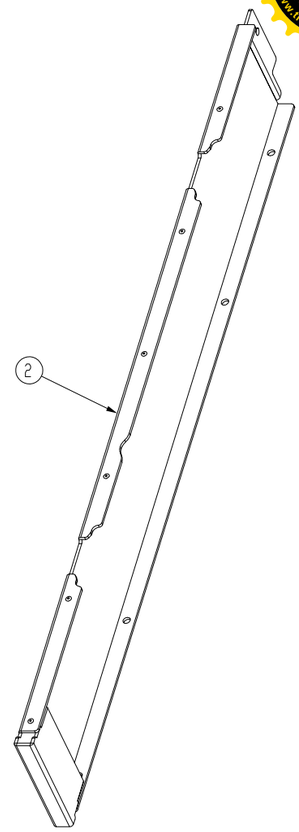
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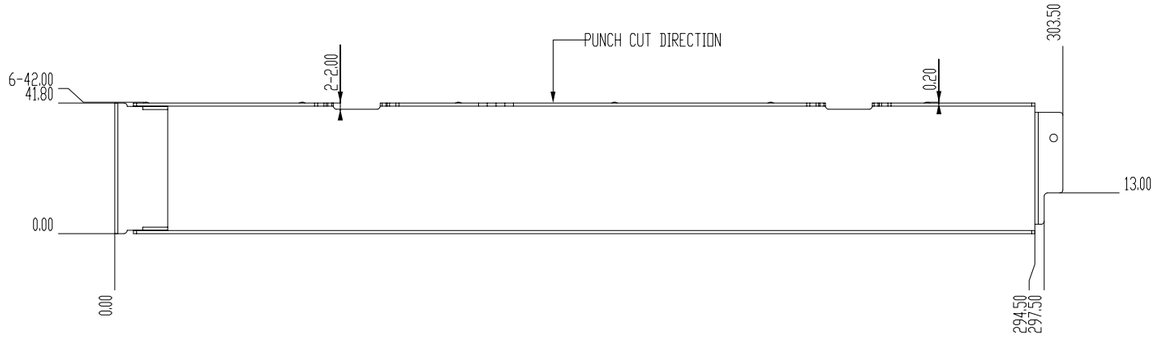
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SCALE 0.500





SCALE 0.500

Reason		
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ZONE		DESCRIPTION

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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
	0------16	0.05	0.1	0.15	0.2	0.2	0.5
ROUGHNESS	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

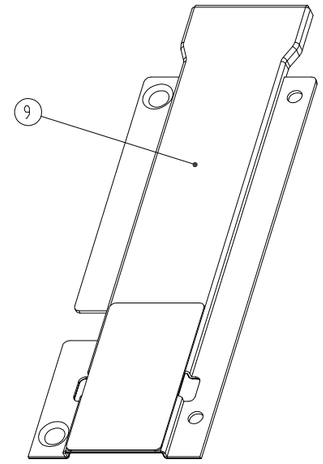
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PART NO. 123100000839A
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DESIGN Curtis 20-JUN-16
MATERIAL SGCC T=1.0mm

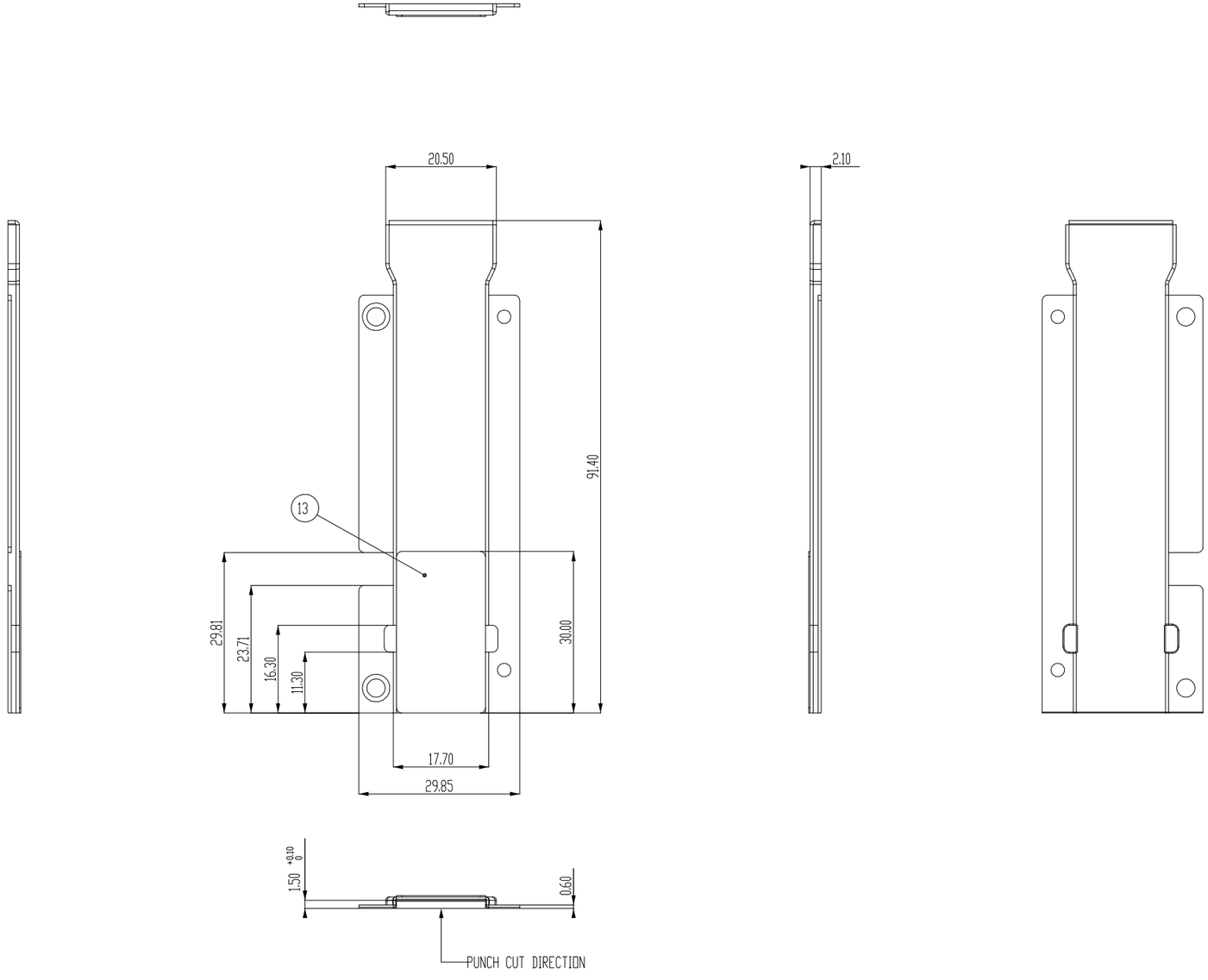
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SHEET 3/7
REV. 03
SIZE A3

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SCALE 1.000



SCALE 1.000

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	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000	/	0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: NO
PRINTING COLOR: NO

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SCALE 1/1
UNIT MM ~~EIN~~
DESIGN Curtis 20-JUN-16

MATERIAL
SGCC T=0.6mm

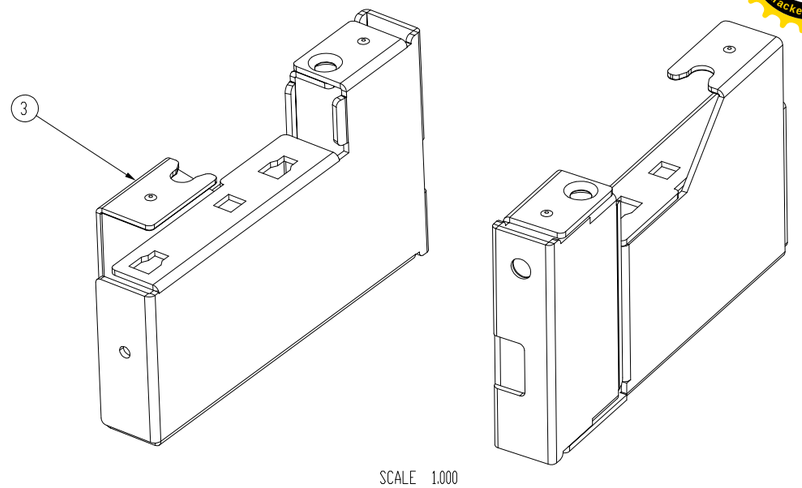
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IRON BASE ES7632BT-0415-168FB

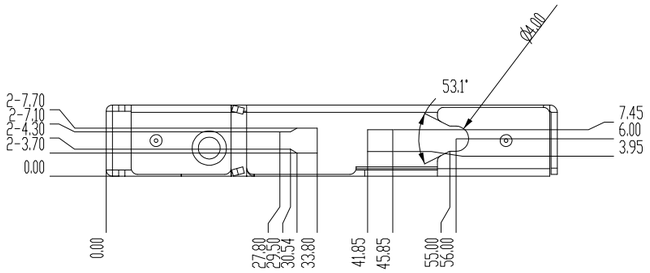
REV. 03

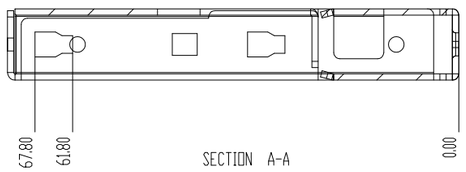
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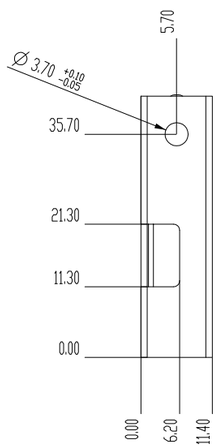


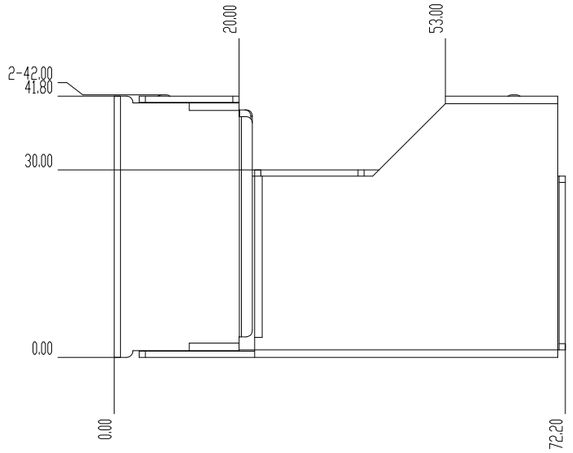
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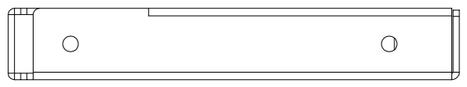


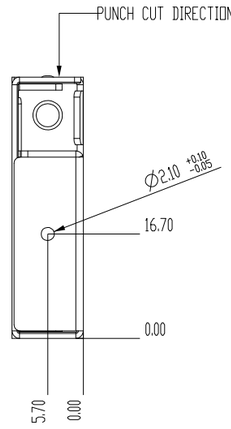


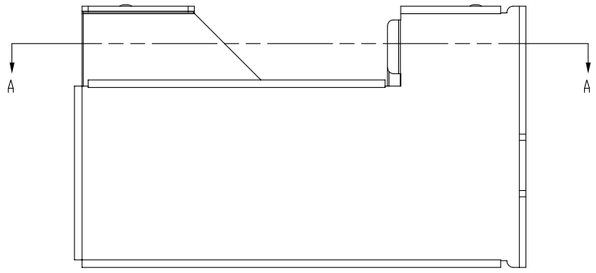
SECTION A-A











SCALE 1.000

Reason		
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	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: NO
PRINTING COLOR: BLACK

PART NO. 123100000839A

SCALE 1/1 | UNIT MM ~~INJ~~

DESIGN Curtis 20-JUN-16

MATERIAL SGCC T=1.0mm

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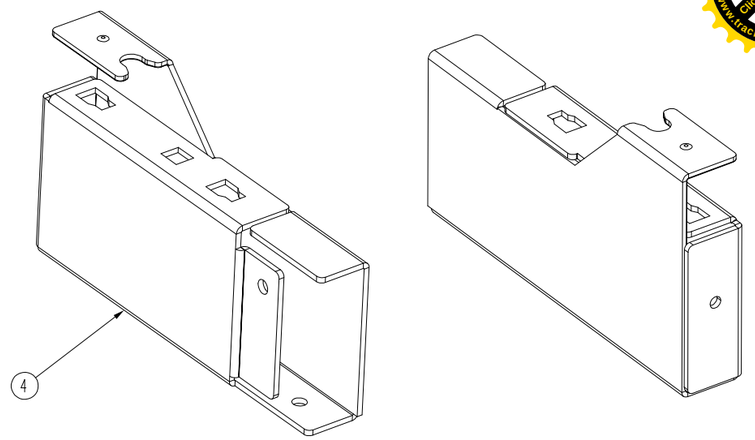
DWG. TITLE. IRON BASE ES7632BT-0415-168FB

SHEET 5/7

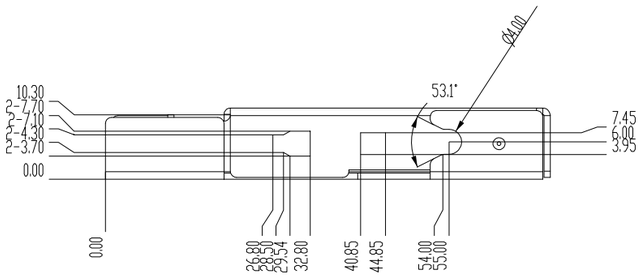
REV. 03

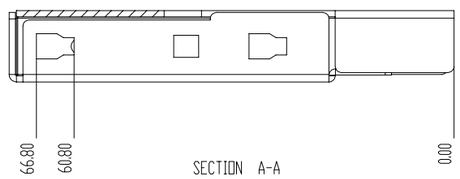
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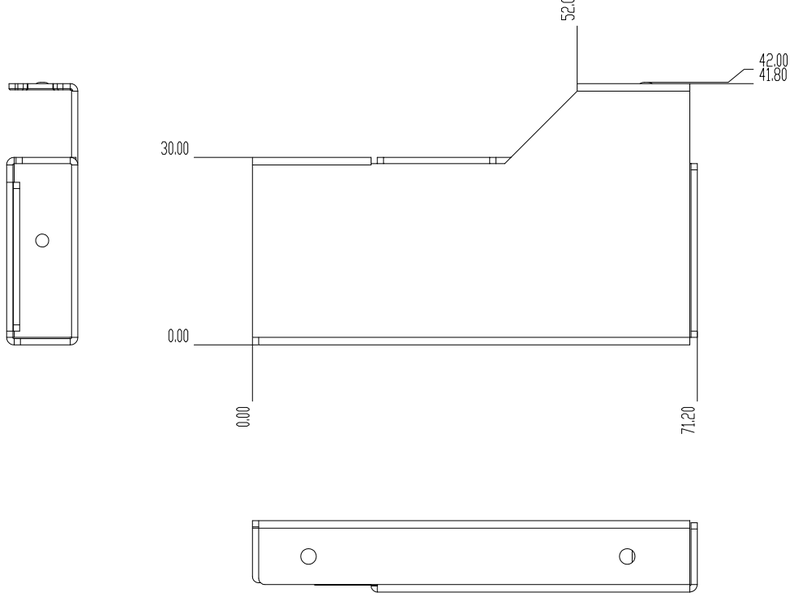


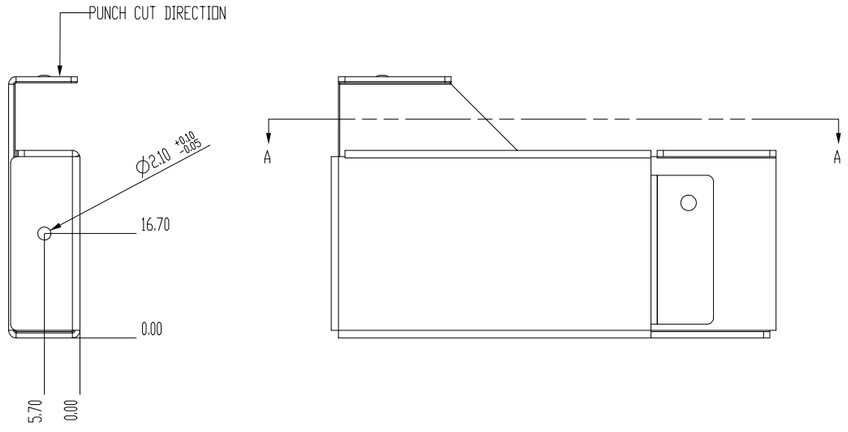
SCALE 1.000





SECTION A-A





SCALE 1.000

Reason		
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ZONE		DESCRIPTION

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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°

ROUGHNESS

DIM \ GRADE	0	1	2	3	4	5
0------16	0.05	0.1	0.15	0.2	0.2	0.5
16------63	0.05	0.15	0.2	0.3	0.3	0.8
63------250	0.05	0.2	0.25	0.4	0.5	1.2
250------500	0.1	0.25	0.3	0.6	0.8	1.8
500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: NO
PRINTING COLOR: BLACK

PART NO. 123100000839A

SCALE 1/1 | UNIT MM ~~INJ~~

DESIGN Curtis 20-JUN-16

MATERIAL SGCC T=1.0mm

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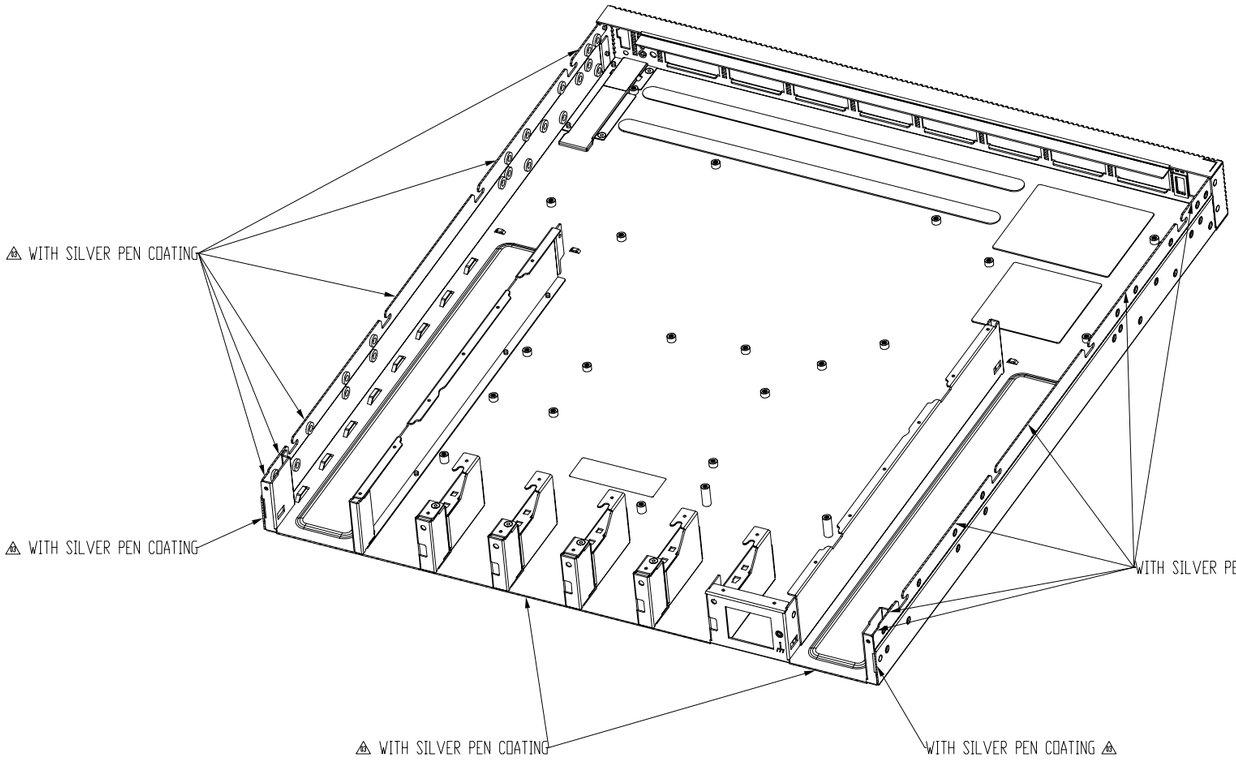
DWG. TITLE. IRON BASE ES7632BT-0415-168FB

SHEET 6/7

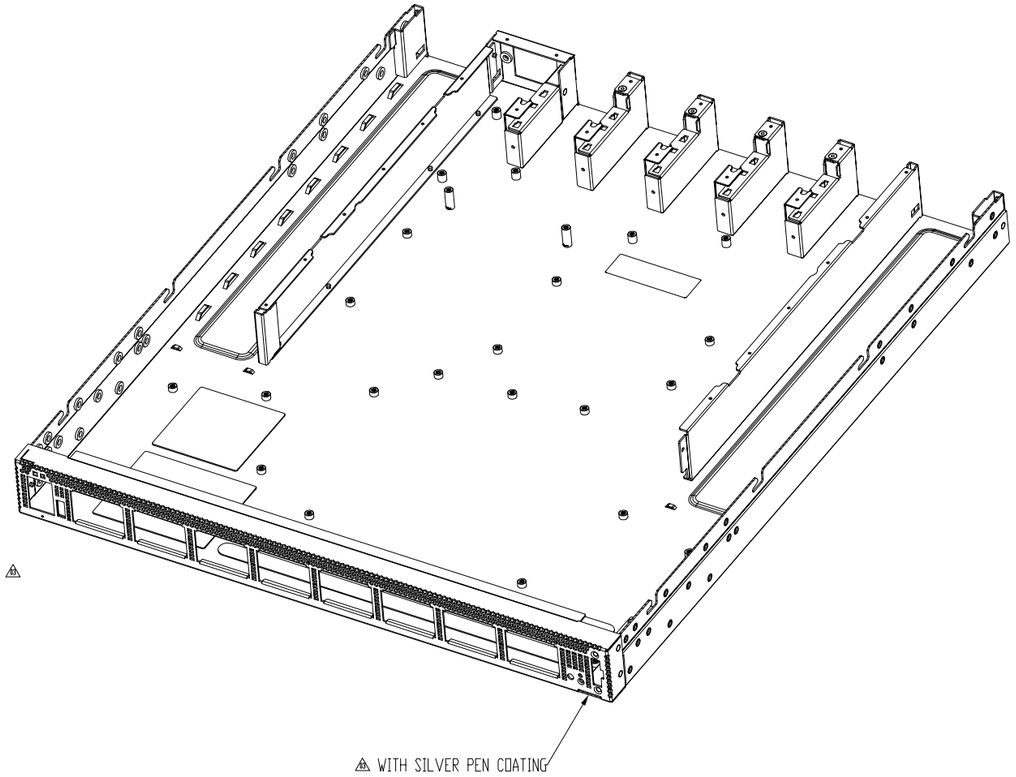
REV. 03

SIZE A3

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SCALE 0.250



SCALE 0.250

Reason		
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	.	.
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	.	.
	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: NO
PRINTING COLOR: BLACK

PART NO. 123100000839A

SCALE 1/1 | UNIT MM ~~EINJ~~

DESIGN | Curtis | 20-JUN-16

MATERIAL
SGCC T=1.0mm

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DWG. TITLE. SHEET 7/7
IRON BASE ES7632BT-0415-168FB

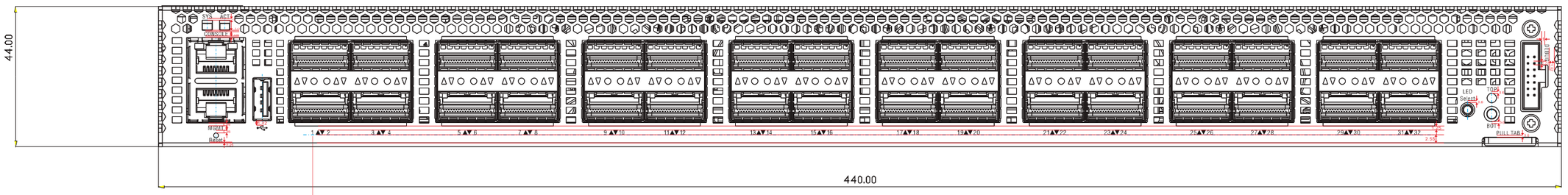
REV. 03

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Printing Note:

1. printing color : Black
2. printing text font/size:HelveticaCondensed ,5pt

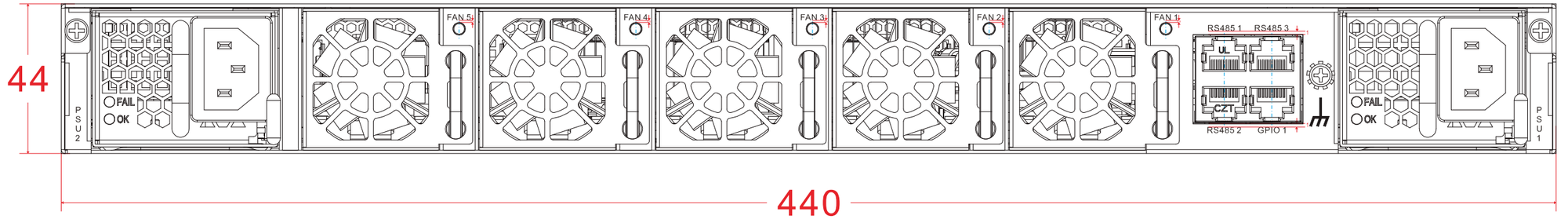


09.10'15

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Printing Note:

1. printing color : Black
2. printing text font/size:Arial ,7pt



SCALE
1.000

01.06'16